

Heat Transfer Instructions



NEW MATERIAL!

Make sure the fabric is clean and smooth. Avoid seams and similar.

1. Heat press temperature:

- for T-shirts/sweatshirts etc.....165°
- for sports clothing.....165°
- for workwear.....165°
- for beaver nylon and polyester.....160°

2. Preheat for about 5 seconds for synthetic or impregnated fabrics. Place the transfer in the desired spot with the colour side facing the fabric.

3. Close the heat press for 17 seconds with the correct pressure:

- 50 psi = hard pressure with application of large base plate.
- 35 psi = reasonable pressure with application of medium base plate.
- 20 psi = light pressure with application of small base plate.

4. Open the heat press slowly, as otherwise the transfer foil will be lifted up and the colour will separate from the fabric too quickly. The transfer paper can be removed about 2 sec after the machine is fully open. This is performed by pulling the paper from one corner towards the opposite corner in a single movement.

5. When using synthetic and impregnated fabrics, always reheat. Reheating is done by placing the white rubber sheet directly on the print and reheat for 5 sec. Then remove the rubber sheet immediately when the machine is opened. NOTE! If there is an "edge" on the print, the transfer is not heated enough down in the fabric. Therefore, reheat with the rubber sheet directly on the print for 5 sec. Increase the pressure on the machine for the subsequent heat transfers.

PLOTTER transfer tolerates:

- Washing up to 60°C inside out.
(NOTE: may only be washed min. 24 hours after the heat transfer)
- Tumble dry inside out at low temperature.
- Do not use bleach, as this will cause the colour to fade.
- Do not iron directly on the transfer. Iron lightly inside out.
- Do not leave the textiles in a crumpled, damp and warm state.

PLOTTER transfers are best stored in the plastic Ziploc bags supplied. Ensure the best possible lifetime for the product by closing the bags after use. The PLOTTER transfer is washable if the temperatures do not exceed those mentioned in these instructions or the textile's washing instructions. In practice, textiles are cleaned very differently. We cannot therefore provide an actual guarantee, right of return or compensation in connection with washing, if the transfer is nevertheless damaged or destroyed.

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